

Date: Friday, 02/05/2008 2:55:27 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CROSSBOLT SPACER		
Job Number	: 39011		Part Number	: D2971		
Estimate Number	: 11632		Drawing Number	: D2971 REV A1		
P.O. Number	:		Project Number	: N/A		
This Issue	: 02/05/2008	S.O. No. :	Drawing Revision	: A1		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type : MACHINED PARTS	Due Date	: 09/05/2008	Qty:	20 Um: Each
Previous Run	: 38428					
Written By	:					
Checked & Approved By	: JLD 08.5.02					
Comment	: Est B 02.11.04 Re-format; Ø0.875" x 0.058" was Ø0.625" x 0.065" KJ					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T0875W058	6061-T6 Tube .875x.058W
Comment: Qty.: 0.2975 f(s)/Unit Total : 5.9493 f(s) 6061-T6 Tube .375 x.058W Cut 6061-T6 (WW-T-700/6) Ø0.875" X 0.058" Wall (M6061T6T0.875W.058) Batch: M101637 DIP/MMF 08/05/06		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
Comment: HARDINGE CNC LATHE SMALL as per Dwg D2971 & Folio FA288		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: BACLAY		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 02/05/2008 2:55:27 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CROSSBOLT SPACER

Job Number: 39011

Part Number: D2971

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/05/08 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	39011
Description: Crossbolt Spacer	Part Number:	D2971
Inspection Dwg: D2971 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

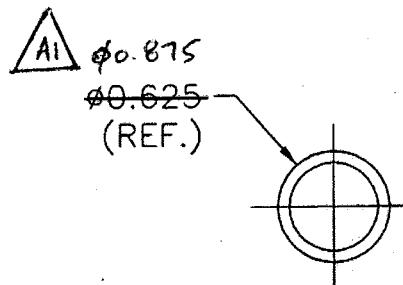
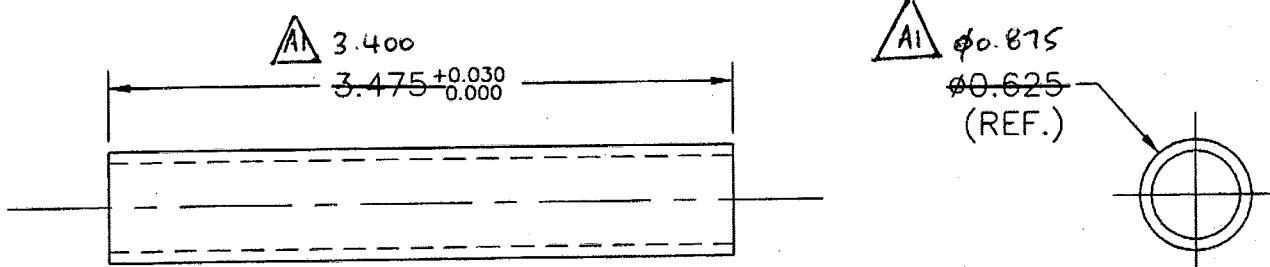
Measured by:	<u>MMF/DJP</u>	Audited by:	<u>GJK</u>	Prototype Approval:	N/A
Date:	<u>28/05/06</u>	Date:	<u>28/05/06</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.04.16	New Issue	KJ/DD	 



DESIGN RF	DRAWN BY RF	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2971	REV. A SHEET 1 OF 1
DATE 00.03.13		TITLE CROSS BOLT SPACER	SCALE 1:1
A	00.03.13	NEW ISSUE	
A1	4-17 02-10-30	CHANGE TO 0.875 00 * 0.058 WALL	

RELEASED
00.05.11



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 3901

0.875 DIA * 0.058 WALL A1

MATERIAL: 6061-T6 (WW-T-700/6) ~~0.625 DIA. x 0.065 WALL~~
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED